



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-705-011
Job Sheet 186936



Part No: D412-705-011

Job Qty: 1 ea

Part Name: Twin Pak E-Z Access



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F SHEET 18 IPP REV:A 13.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/19/18	12/19/18	0.00	0.00	Start Up Stores/Pkg-2	DEC 0 6 2018	DAS 69
110	Packaging	1 pcs	12/19/18	12/19/18	0.00	0.00	Packaging1-4	DEC 0 6 2018	DAS 69
120	QC	1 pcs	12/19/18	12/19/18	0.00	0.00	QC4	DEC 0 6 2018	DAS 69
130	Packaging	1 pcs	12/19/18	12/19/18	0.00	0.00	Packaging1-4	DEC 0 6 2018	DAS 69
135	DC	1 pcs	12/19/18	12/19/18	0.00	0.00	DC	DEC 0 7 2018	DAS 69
140	QC21-FG	1 Ea	12/19/18	12/19/18	0.00	0.00	QC21	DEC 0 7 2018	DAS 69

Part Op 130 - Identify and pack for shipping as per PPP D412-705-011 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-705-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-705-013	Intake Plenum Access Panel	1 Ea (1 ea)	90-Start up Operation	5133831
D412-705-015	Drive Shaft Tunnel Modification	1 Ea (1 ea)	90-Start up Operation	5127377
D412-705-017	N1 Gearbox Access Panel	1 Ea (1 ea)	90-Start up Operation	5111806
D412-705-019	C-Box Oil Cooler Line Access	1 Ea (1 ea)	90-Start up Operation	5106709
D412-705-021	Oil Pressure Transmitter Access	1 Ea (1 ea)	90-Start up Operation	5131045
D412-705-023	Oil Cooler Support Removable Lower Panel	1 Ea (1 ea)	90-Start up Operation	5134244

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-705-013	1	0	0
	D412-705-015	1	2	0
	D412-705-017	1	1	0
	D412-705-019	1	3	0
	D412-705-021	1	2	0
	D412-705-023	1	2	0



1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S135506

ations

l not be found.

Part: D412-705-011

Job No: 186936

Serial No/Batch: S135506

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-25 Issue 1, FAA STC ST01994NY 04/09/21, EASA S

Plex 11/22/18 2:57 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approva
--------	---------	-----------------	----------------------

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY								
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								